



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: BERRYFUSIONS® FRUITS – ORANGE

UPCs 94586, 98003

DATE: 20 JAN 09

SUPERSEDES: 28 MAR 08

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PRODUCT DESCRIPTION:

BERRYFUSIONS® FRUITS – ORANGE are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix is reached. The product is then dried to moisture specification, and lightly sprayed with oil and topically flavored. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	12% - 16%	Karl Fischer
Retained on 5/8" mesh screen	5% maximum	Rotap, 1 minute
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical orange flavor with no off-flavors or odors	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct Count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum / 25 lb.	
MICROBIOLOGICAL (per g or mL): Analysis represents an average sampling.		
Yeast (per g or mL)	≤ 100	
Mold (per g or mL)	≤ 100	
TPC (per g or mL)	≤ 1,000	

Ocean Spray Cranberries Ingredient Technology Group
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
 Telephone: 508-946-7267 Fax: 508-946-4594

PACKAGING

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box.
Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients net contents, manufacture date (month/day/year) and/or lot number, best before date, "Product of USA", Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Sugar, Cranberries, Citric Acid, Natural Orange Flavor with Other Natural Flavors, Elderberry Juice Concentrate, Sunflower Oil.




STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT BERRYFUSIONS® FRUITS – ORANGE, UPC#94586, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

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